SAFETY DATA SHEET

Blaser.

Synergy 915

Section 1. Identification

Product identifier : Synergy 915
Article No. : 11915-07

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Metal working fluids Industrial use only.

Uses advised against

Consumer use.

Manufacturer : BLASER SWISSLUBE AG

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n 2. Hazards identification

Classification of the substance or mixture

: SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A

GHS label elements, including precautionary statements

Hazard pictograms :



Signal word : Warning

Hazard statements: H315 - Causes skin irritation.

H319 - Causes serious eye irritation.

Precautionary statements

Prevention: P280 - Wear protective gloves. Wear eye or face protection.

P264 - Wash thoroughly after handling.

Response : P302 + P352 - IF ON SKIN: Wash with plenty of water.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage



Section 2. Hazards identification

: Not applicable. **Disposal**

Other hazards which do not : None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	Identifiers
2-(2-aminoethoxy)ethanol	<10	CAS: 929-06-6
neodecanoic acid	<10	CAS: 26896-20-8
2-aminoethanol	<5	CAS: 141-43-5
pyridine-2-thiol 1-oxide, sodium salt	<0.3	CAS: 3811-73-2
1,2-Ethanediamine, N1,N1,N2,N2-tetramethyl-, polymer with 1,1'-oxybis [2-chloroethane]	<0.25	CAS: 31075-24-8

Additional information:

Neutralisation product: Equilibrium of Ionic Pairs according to REACH Annex V, 4.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : Not applicable.

Section 4. First aid measures

Description of necessary first aid measures

Eve contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower evelids. Continue to rinse for at least 10 minutes. Check for and remove any contact lenses. Get medical attention.

Inhalation

: Avoid breathing vapour or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such

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Section 4. First aid measures

as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering

redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It

may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products

: In a fire or if heated, a pressure increase will occur and the container may burst.

: Decomposition products may include the following materials: carbon dioxide

carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Storage temperature: 0 to 40°C (32 to 104°F). Shelf life: 18 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

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Section 8. Exposure controls/personal protection

Appropriate engineering controls

Environmental exposure controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum).

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.

Respiratory protection

: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.
Colour : Yellowish.
Odour : Bland.
Odour threshold : Not available.

PH : 8.9 to 9.4 [Conc. (% w/w): 5%]

Melting point/freezing point : No data available.

Pour point : -40°C (-40°F)

Boiling point or initial : No data available.

range

boiling point and boiling

Flash point : Open cup: Not applicable

Evaporation rate : No data available. **Flammability** : Not available.

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Section 9. Physical and chemical properties and safety characteristics

Lower and upper explosion

limit/flammability limit

: Not available.

: No data available. Vapour pressure : No data available. **Relative vapour density Relative density** : No data available.

: 1.069 g/cm3 [20°C (68°F)] Density

Solubility in water No data available.

Miscible with water

Partition coefficient: n-

octanol/water

: No data available.

Auto-ignition temperature : Not available. **Decomposition temperature** : No data available.

Viscosity : Dynamic (room temperature): No data available.

> Kinematic (room temperature): No data available. Kinematic (40°C (104°F)): 16 mm²/s (16 cSt)

Particle characteristics

Median particle size : No data available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : Shelf life: 18 months.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

SADT : Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

2-aminoethanol

Product/ingredient name Result

2-(2-aminoethoxy)ethanol Rabbit - Dermal - LD50

>3000 mg/kg

neodecanoic acid Rat - Dermal - LD50

> 3640 mg/kg Rat - Oral - LD50 >2000 mg/kg Rat - Oral - LD50

1720 mg/kg Rabbit - Dermal - LD50

2504 mg/kg

pyridine-2-thiol 1-oxide, sodium salt Rabbit - Dermal - LD50

1800 mg/kg

Rat - Female - Oral - LD50

1208 mg/kg

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Section 11. Toxicological information

1,2-Ethanediamine, N1,N1,N2,

N2-tetramethyl-, polymer with 1,1'-oxybis

[2-chloroethane]

Rat - Oral - LD50 1951 mg/kg

Rabbit - Dermal - LD50

>2000 mg/kg

Rat - Inhalation - LC50 Vapour

5.8 mg/l [4 hours]

Conclusion/Summary[Product]: Not available.

Skin corrosion/irritation

2-aminoethanol

Product/ingredient name

Result

Rabbit - Skin - Moderate irritant Amount/concentration applied: 505 mg

Serious eye damage/eye irritation

Product/ingredient name

Result

2-aminoethanol Rabbit - Eyes - Severe irritant

Amount/concentration applied: 250 ug

Respiratory corrosion/irritation

Not available.

Conclusion/Summary[Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary[Product]: Not available.

Respiratory

Conclusion/Summary[Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary[Product]: Not available.

Carcinogenicity

Not available.

Conclusion/Summary[Product]: Not available.

Reproductive toxicity

Not available.

Conclusion/Summary[Product]: Not available.

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Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Product/ingredient name Result

2-aminoethanol SPECIFIC TARGET ORGAN TOXICITY - SINGLE

EXPOSURE (Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name Result

pyridine-2-thiol 1-oxide, sodium salt SPECIFIC TARGET ORGAN TOXICITY - REPEATED

EXPOSURE (nervous system) - Category 1

Aspiration hazard

Not available.

Information on likely routes of exposure

Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects

: Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary[Product]: Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

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Section 11. Toxicological information

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Synergy 915	>2000	>2000	N/A	141.7	N/A
neodecanoic acid	500	3640	N/A	N/A	N/A
2-aminoethanol	1720	1100	N/A	11	N/A
pyridine-2-thiol 1-oxide, sodium salt	500	790	N/A	N/A	0.5
1,2-Ethanediamine, N1,N1,N2,N2-tetramethyl-, polymer with 1,1'-oxybis[2-chloroethane]	1951	N/A	N/A	11	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name Result

neodecanoic acid Acute - LC50

Fish

>100 mg/l [96 hours]

Acute - EC50 Daphnia

>100 mg/l [48 hours]

2-aminoethanol Acute - LC50 - Fresh water

Fish - Bluegill - Lepomis macrochirus

Size: 40 to 50 mm 329160 µg/l [96 hours] Effect: Mortality

Chronic - NOEC

Fish

1.2 mg/l [30 days] Chronic - NOEC

Daphnia

0.85 mg/l [21 days]

pyridine-2-thiol 1-oxide, sodium salt **EC50**

Daphnia

0.0088 mg/l [48 hours]

EC50 Algae

0.0012 mg/l [72 hours]

1,2-Ethanediamine, N1,N1,N2, Acute - EC50

N2-tetramethyl-, polymer with 1,1'-oxybis Daphnia [2-chloroethane] 0.37 mg/l

0.37 mg/l [48 hours]

Acute - LC50 - Fresh water

Fish

0.047 mg/l [96 hours]

Acute - NOEC - Fresh water

Fish

0.037 mg/l [96 hours]

Conclusion/Summary[Product] : Not available.

Persistence and degradability

Not available.

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Section 12. Ecological information

Conclusion/Summary[Product] : Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2-(2-aminoethoxy)ethanol neodecanoic acid 2-aminoethanol	-1.89	-	Low
	2.1	<225	Low
	-1.31	-	Low

Mobility in soil

Soil/water partition coefficient

: Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA	ADR/RID	ADN
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	9006
UN proper shipping name	-	-	-	-	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class (es)	-	-	-	-	9
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	Yes.

Additional information

ADN

The product is only regulated as a dangerous good when transported in tank vessels

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

List name	Ingredient name	Status
Schedule III	Triethanolamine	Listed

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

History

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Product Stewardship Blaser Swisslube AG

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available
SGG = Segregation Group

UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A	Expert judgment Expert judgment

References : Not available.

▼ Indicates information that has changed from previously issued version.

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Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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